

Stretch Leveling Capabilities

Aluminum Processing and Capabilities

72" wide Roller Leveling Line Capabilities

Optional dual levelers, including 6-high Herr-Voss precision roller leveler.

0.030" thru 0.190" thickness, up to 72" wide, 42 ft. long
OD = Min. 30" Max. 74"
ID = Min. 20" Max. 24"

Max coil weight: 25,000 lbs.

96" wide Roller Leveling Line Capabilities

Virtually eliminates quality defects and corrects a wide variety of coil variances on an "as needed" basis. Optimum flatness and camber correction.

0.125" thru 0.375" thickness, up to 97" wide

Stretched Levelled Length = Up to 53 ft.
Non-Stretch Levelled Length = Up to 54 ft.

OD = Min. 30" Max. 78"
ID = Min. 20" Max. 24"

Max coil weight: 35,000 lbs.

Marking and Packaging (Both Lines)

Full Stenciling capabilities
Interleave Paper
PVC Application

Aluminum Tolerances (vary with thickness, width, and length)

For lengths greater than 330"

squareness	1/4" or better
length	1/8" or better
camber	1/4" or better

For lengths between 144" and 330"

squareness	1/8" or better
length	1/16" or better
camber	1/8" or better

** Tighter tolerances can be held upon request **

OFF-LINE SHEARING AVAILABLE UPON REQUEST

ISO 9001:2008 Certified

Stainless Processing and Capabilities

72" wide Roller Leveling Line Capabilities

Optional dual levelers, 4-high Warner & Swasey and 6-high Herr-Voss precision roller leveler.

0.030" thru 0.157" (0.75 mm thru 4 mm) thickness, up to 72" wide, 42" long

Warner & Swasey (4-high)
No HRA (Hot Rolled Annealed) coil
HRAP (Hot Rolled Annealed and Pickled) coil
Cold Rolled coil

Herr-Voss (6-high)
No HRA (Hot Rolled Annealed) coil
HRAP (Hot Rolled Annealed and Pickled) coil
Cold Rolled coil

OD = Min. 30" Max. 74"
ID = Min. 20" Max. 24"

Max coil weight: 25,000 lbs.

96" wide Stretch Leveling Line Capabilities

Virtually eliminates quality defects and corrects a wide variety of coil variances on an "as needed" basis. Optimum flatness and camber correction.

0.100" thru 0.375" thickness up to 97" wide

HRAP (Hot Rolled Annealed and Pickled) coil
Cold Rolled coil

Stretched Levelled Length = Up to 53 ft.

Non-Stretch Levelled Length = Up to 54 ft.

OD = Min. 30" Max. 78"
ID = Min. 20" Max. 24"

Max coil weight: 35,000 lbs.

Stretch Leveling Capabilities



Stainless Processing and Capabilities

Marking and Packaging (Both Lines)

Full Stenciling Capabilities
Paper Interleave
PVC Application

Stainless Tolerances (vary with thickness, width, and length)

ASTM A480 to 1/2 standards tolerances

** General Guidelines **

squareness	1/4" or better
length	1/8" or better
camber	1/4" or better

For lengths between 144" and 330"

squareness	1/8" or better
length	1/16" or better
camber	1/8" or better

** Tighter tolerances can be held upon request **

SHEARING AVAILABLE UPON REQUEST

ISO 9001:2008 Certified



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